

June-07-12 1:59:54 PM

Reference:

ASAP

85416

Page 1

N900040100

Setup Start *NS1*

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: _____ Process Plan: MLS _____ Date: 12/06/07 Tooling: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop *NR2*

2

200 ~~0~~ SL12/06/12

SL

200 ~~1~~ 12/10/12

Y.A 12/06/12

200 ϕ _____

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 85416

85416

Page 2

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Item ID: D2745

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Bushing

Stop ***NS2***

Start Date: 07/06/2012 Start Qty: 200.00

200

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: EP

0.00

130

Packaging

Memo

0.00

Packaging

200

12/6/12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/6/14

ML5 12/06/13

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 85416

85416

Parent Item: D2745

D2745

Parent Item Name: Bushing

Start Date: 07/06/2012

Required Date: 14/06/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP C02.03.07Update to turn in houseNG
IPP Rev:D 07-10-23 Removed tumbling JLM Verified By:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|---------------------|--|-----------|----|--|--|-----|---|----------|-----------|---------------|--|--------------------|--|
| M303R0.750 | | Purchased | No | | | 100 | f | 107.8560 | 0.0959 | 20.18947 | | | |
| *M303R0 750* | | | | | | | | | ** | 19.500 | | <i>SS 12/06/12</i> | |
| 303 Round Bar 0.750 | | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

MAT028

107.856

117328

13.242

117798

4.004

118509

4.08

119346

0.645

120145

10.566

121070

1.1

121157

25.619

121282

0.6

121728

48

*** 19.500**

| W/O: | | WORK ORDER CHANGES | | | | | |
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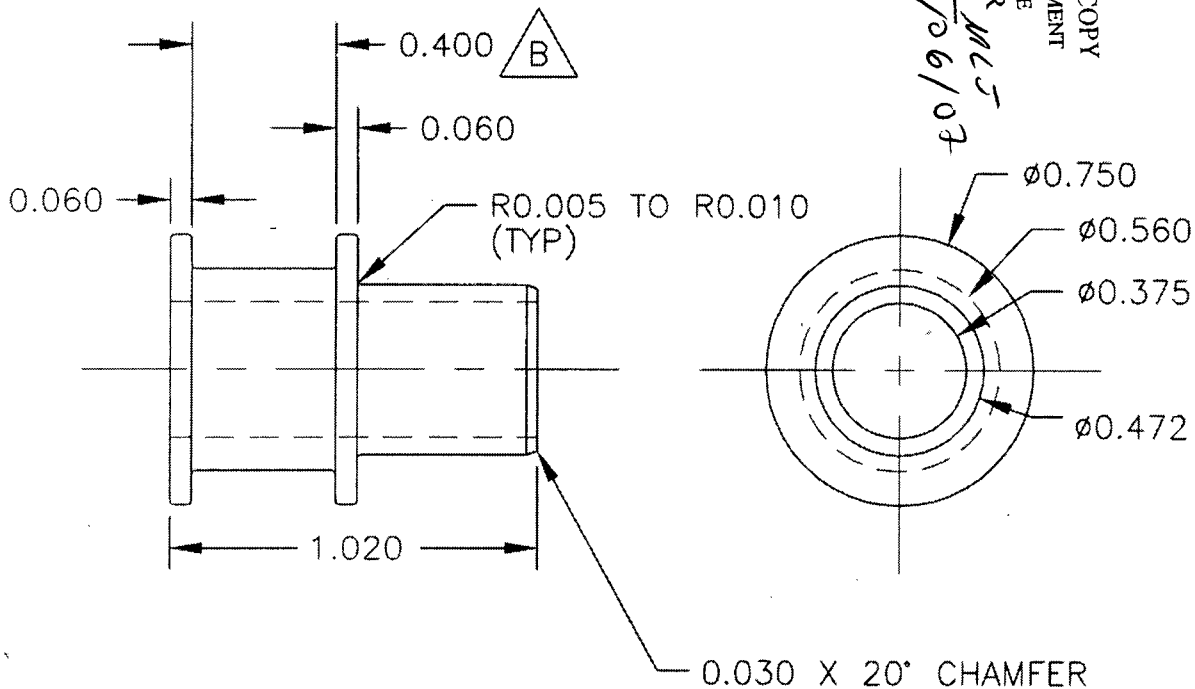
NOTE: Date & initial all entries

078

DART

| | | | |
|----------------------|-----------------------|---|------------------------|
| DESIGN <i>HA</i> | DRAWN BY <i>CP</i> | DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA | |
| CHECKED <i>HA</i> | APPROVED <i>KE</i> | DRAWING NO. D2745 | REV. B SHEET 1 OF 1 |
| DATE 98.10.23 | | TITLE BUSHING | SCALE 2:1 |
| A | 98.04.16 | NEW ISSUE | |
| B | 98.10.23 | DIM 0.400, WAS 0.380 | |

RELEASED
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES

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